

Date: Thursday, 12/6/2007 10:50:49 AM  
 User: Jean-Luc Menard

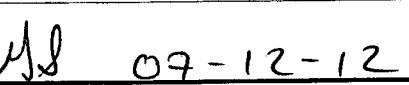
## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	BRACKET
Job Number	36152		
Estimate Number	10551		
P.O. Number	N/A	Part Number	D31151
This Issue	12/6/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D3115 REV B
First Issue	12/5/2007	Project Number	N/A
Previous Run	24696	Drawing Revision	B
Written By	<i>JL 09-12-06</i>		
Checked & Approved By			
Comment	Est A	02.05.09	New Issue NG

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M2024T3S063	2024-T3 .063 sheet 
Comment: Qty.: 0.0234 sf(s)/Unit Total: 0.1171 sf(s) 2024-T3 .063 sheet Matl: 2024-T3 (QQ-A-250/4) .063" thick ( M2024T3S.063 )		Batch <u>10294</u> iB 07-12-10
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D3115-1 Dwg Rev: <u>B</u> <u>iB 07-12-10</u> Prog Rev: <u>B</u>		 <u>10</u>
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <u>iB 07-12-10</u>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK  <u>10</u>		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1  <u>07-12-12</u> <u>10</u>		

Date: Thursday, 12/6/2007 10:50:49 AM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36152

Part Number: D31151

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT CHEMICAL CONVERSION COAT

02 07/12/12 (10)

7.0 POWDER COATING

POWDER COATING



M105642



(10X)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-1 07/12/13

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: ST 66

AS 07/12/13

(10)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/12/14

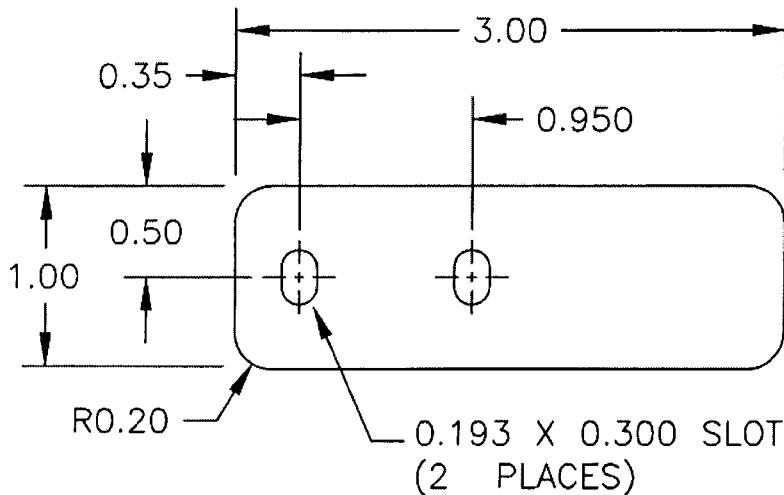
Job Completion



U 07.12.14

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3115	SHEET 1 OF 1
DATE		TITLE	SCALE
04.10.18		BRACKET	1:1
A	02.04.12	NEW ISSUE	
B	04.10.18	ADD PART MARKING	

**RELEASED**  
 04.11.23 *[Signature]*

**D3115-1 BRACKET**

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 36152

NOTES

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-233
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DART AEROSPACE LTD	Work Order:	36157
Description: BRACKET	Part Number:	D3151-1
Inspection Dwg: D3151-1 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	HB	Audited by:	ds	Prototype Approval:	n
Date:	07-10-10	Date:	07/02/11	Date:	07/02/11

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

10